



Dart Aerospace Ltd.
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647.7326
Job Sheet 212364



Part No: 647.7326

Job Qty: 1 pcs

Part Name: EC135 T2/P2 Upper Cutter Removable Provisions



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 8/21/20

Job Tracking No:

Due Date: 11/16/20

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: 647.7300 rev.F IPP REV:A NEW ISSUE JLM 16-12-16 VERIFIED BY:DD IPP REV:B 20.07.06 AS PER DWG
REV.F DD VERF;JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Packaging 1 - Pick Kit	1 pcs		11/16/20	0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		



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Container No: S314352



Part: 647.7326

Job No: 212364

Serial No/Batch: S314352

Revision: REV.G

Inspector:

Exp Date:

Instructions: URF17-611 FAA STC SR023071A 16/11/29, 1

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					Packaging 1 - 31				
					Packaging 1 - 32				
					Packaging 1 - 33				
					Packaging 1 - 34				
					Packaging 1 - 35				
					Packaging 1 - 36				
					Packaging 1 - 37				
					120 QC 4	1 pcs	11/16/20	0.00 0.00	QC 4 - 28
QC 4 - 58									
QC 4 - 69									
QC 4 - 9	DAS								
QC 4 - 46	69								
QC 4 - 68	9-89								
QC 4 - 72									
QC 4 - 74									
QC 4 - 75	NOV 20 2020								
QC 4 - 78									
QC 4 - 84									
QC 4 - 80									
QC 4 - 85									
130 Packaging 3-1 - Stock - B4B	1 pcs	11/16/20	0.00 0.00	Packaging 3 - 1 - B4B					
				Packaging 3 - 2 - B4B					
				Packaging 3 - 3 - B4B					
				Packaging 3 - 4 - B4B					
				Packaging 3 - 5 - B4B					
				Packaging 3 - 6 - B4B	NOV 20 2020				
				Packaging 3 - 7 - B4B					
				Packaging 3 - 8 - B4B					
				Packaging 3 - 9 - B4B					
				Packaging 3 - 10 - B4B	DAS				
				Packaging 3 - 11 - B4B	69				
				Packaging 3 - 12 - B4B	9-89				
				Packaging 3 - 13 - B4B					
				Packaging 3 - 14 - B4B					
				Packaging 3 - 15 - B4B					
				Packaging 3 - 16 - B4B					
				Packaging 3 - 17 - B4B					
				Packaging 3 - 18 - B4B					
				Packaging 3 - 19 - B4B					
				Packaging 3 - 20 - B4B					
				Packaging 3 - 21 - B4B					
				Packaging 3 - 22 - B4B					
				Packaging 3 - 23 - B4B					
				Packaging 3 - 24 - B4B					
				Packaging 3 - 25 - B4B					
				Packaging 3 - 26 - B4B					
				Packaging 3 - 27 - B4B					
				Packaging 3 - 28 - B4B					
				Packaging 3 - 29 - B4B					
				Packaging 3 - 30 - B4B					
				Packaging 3 - 31 - B4B					
				Packaging 3 - 32 - B4B					
				Packaging 3 - 33 - B4B					
				Packaging 3 - 34 - B4B					
				Packaging 3 - 35 - B4B					
				Packaging 3 - 36 - B4B					
				Packaging 3 - 37 - B4B					
135 DC - 1 - B4B	1 pcs	11/16/20	0.00 0.00	DC - 1 - B4B	DAS				
				DC - 2 - B4B	21				
					NOV 20 2020				
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NOV 20 2020

140 QC 21 - SA

1 pcs

11/16/20

0.00 0.00

QC 21 - SA - 21

QC 21 - SA - 70

QC 21 - SA - 9

QC 21 - SA - 77

Part Op 110 - Pick Kit

Descriptions: 120 - QC4- 100% Inspect kits for completeness

130 - Identify and pack for shipping as per PPP 647.7326

135 - Document Control - Photocopy bluefile & type labels per PPP 647.7326

140 - QC21- Final Inspection - Work Order Release

(017994)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
600.0990	Magnabond 6398 Part A Size 112 ml	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	N/A
600.0991	Magnabond 6398 Part B Size 112 ml	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	N/A
600.1012 ✓	Sealant PR1425B2 (#654 sem)	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	S304849 ✓ (06-05-2021)
601.2045 ✓	RTV (LOCTITE 598)	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	S304317 ✓ (08/20/2022)
647.0112 ✓	Strut Bracket	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	S308073 ✓
647.1404 ✓	Upper Cutter Assembly	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	S245514 ✓
647.5710 ✓	GPS Mount	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	S306610 ✓
647.7701 ✓	Strut Assembly	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	S2588782 ✓
AN3-11A ✓	Bolt	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	S304745 ✓
AN316C4R ✓	Nut, Jam	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	S249342 ✓
AN44-12A ✓	Eyebolt	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	S098257 ✓
AN4C7A ✓	Bolt	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	S235182 ✓
AN665-34R ✓	Clevis	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	S235821 ✓
MS21042L08 ✓	Nut	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	S306831 ✓
MS21042L3 ✓	Nut	7 Ea (7 ea)	110-Packaging 1 - Pick Kit	S304836 ✓
MS21042L4 ✓	Nut	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	S304876 ✓
MS21042L5 ✓	Nut	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	S302482 ✓
MS27039-08-13 ✓	Screw	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	S306830 ✓
MS27039-1-27 ✓	Screw	5 Ea (5 ea)	110-Packaging 1 - Pick Kit	S297583 ✓
NAS1149F0332P	Washer (AN960-10L)	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	
NAS1149F0332P ✓	Washer (AN960-10L)	19 Ea (19 ea)	110-Packaging 1 - Pick Kit	S304834 ✓
NAS1149F0432P ✓	Washer (AN960-416L)	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	S304828 ✓
NAS1149F0532P ✓	Washer (AN960-516L)	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	S18057 ✓
NAS1149FN832P ✓	Washer (AN960-8)	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	S304796 ✓

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	600.0990	1	9	0
	600.0991	1	10	0
	600.1012	1	22	0
	601.2045	1	14	0
	647.0112	2	76	0
	647.1404	1	16	0
	647.5710	1	8	0
	647.7701	2	41	0
	AN3-11A	2	131	0
	AN316C4R	2	65	0
	AN44-12A	2	26	0
	AN4C7A	2	146	0
	AN665-34R	2	52	0
	MS21042L08	2	790	0
	MS21042L3	7	1,178	0
	MS21042L4	2	1,913	0
	MS21042L5	2	356	0
	MS27039-08-13	2	93	0
	MS27039-1-27	5	28	0
	NAS1149F0332P	23	1,665	0
	NAS1149F0432P	4	626	0
	NAS1149F0532P	2	1,407	0
	NAS1149FN832P	4	1,239	0

Part Specifications

Specifications could not be found.

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Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date :	Sequence #:	QTY Affected :		MRB (QS1042)	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor	
Root Cause		FAULT CATEGORY			
Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Presservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐ ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled		☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:					